



Luban HP4128N

Polypropylene Homopolymer



Description

Luban polypropylene is manufactured using Novolen vertical stirred Gas-phase polymerization process.
Luban HP4128N is Homopolymer polypropylene with superior slip and anti-blocking properties.

Application

Flexible packaging including textiles over raps, garment bags, snack food packaging and straws.

Properties (Typical Values)

Property	Units	Test method	Value*
Melt flow rate (230°C/2.16 kg)	g /10 min	ISO 1133	10.5
Density	g /cm ³	ISO 1183	0.91
Film Properties (Cast Film, 50 µm)			
Gloss (20°)	%	ISO 2813	100
Haze	%	ASTM D 1003	2.7
Tear Strength (MD/TD)	MPa	DIN 53455	42/38
Elongation at break (MD/TD)	%	DIN 53455	680/720
Flexural modulus (MD/TD)	MPa	DIN 53121	700/760
Dart drop impact strength F50	g	ASTM D 1709	280
Coefficient of friction (dynamic)		DIN 53375	0.18

Processing Guidelines

The Typical Processing Conditions for Luban HP4128N are:

L/D ratio	24.1 – 30.1
Compression ratio	3.1 – 4.1
Melt Temperature	200 – 250 ° C
Pellets Drying	Not essential but helps in insuring consistent feed to extruder
Regrind Ratio	0 to 70% depending upon the end product quality of regrind and screw configuration

NOTE: Processing parameters should only be used as guidelines. The above properties values are not to be construed as specifications.



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Storage and Handling

Luban HP4128N should be stored in well ventilate area during handling or processing of to prevent accumulation of dust and fumes. Avoid contact with strong oxidizers, excessive heat, sparks or open flame as this could well speed up alteration and consequently loss of quality of the material in which could lead to unforeseen dangers. The bags must be protected from direct sunlight and should be stored in shaded and completely dry area for good processing.

Safety

Luban HP4128N is not classified as dangerous preparation. For further information about safety in handling and processing please refer to the Safety Data Sheet.

Food Contact

Luban HP4128N meets the requirements of the U.S. Food and Drug Administration (FDA) as specified in 21 CFR 177.1520, covering safe use of polyolefin articles and components of articles intended for direct food contact. For additional information on approved conditions of use for food contact applications, please refer to the "Product Stewardship Declaration".

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

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