



Luban DFDA-7059

Linear Low Density Polyethylene



Description

Luban DFDA-7059 is a butene LLDPE grade designed for the cast film process. It offers high gloss and excellent draw down in both blown and cast film applications. Films made from DFDA-7059 resin have very good tensile and toughness properties.

Additives:

- Thermal Stabilizer

Application

Cast film, cast stretch film, garment film, general packaging, hygiene film, institutional can liners, produce bags, bags on roll

Properties (Typical Values)

Property	Unit	Test method	Value*
Melt Index (190°C/2.16 kg)	g/10 min	ASTM D1238	2
Density	g /cm ³	ASTM D792	0.918
Peak melting temperature	°C	Univation Method	120
Tensile stress at yield (MD/TD)	MPa	ASTM D882	7.4/6.5
Tensile stress at break (MD/TD)	MPa	ASTM D882	61.7/24.8
Elongation at break (MD/TD)	%	ASTM D882	420/830
Secant modulus – 1% secant (MD/TD)	MPa	ASTM D882	114/132
Dart Drop Impact	g	ASTM 1709A	<48
Elmendorf tear strength (MD/TD)	g	ASTM D1922	21/430
Gloss (45°)		ASTM D2457	98
Haze	%	ASTM D1003	1.7

* The film properties have been measured on 20 µm (0.8 mil) thick cast film.

Note: These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.





Luban DFDA-7059 Linear Low Density Polyethylene



Storage and Handling

Luban DFDA-7059 should be stored in well ventilate area during handling or processing of to prevent accumulation of dust and fumes. Avoid contact with strong oxidizers, excessive heat, sparks or open flame as this could well speed up alteration and consequently loss of quality of the material in which could lead to unforeseen dangers. The bags must be protected from direct sunlight and should be stored in shaded and completely dry area for good processing.

Safety

Luban DFDA-7059 is not classified as dangerous preparation. For further information about safety in handling and processing please refer to the Safety Data Sheet.

Food Contact

Luban DFDA-7059 meets the requirements of the U.S. Food and Drug Administration (FDA) as specified in 21 CFR 177.1520, covering safe use of polyolefin articles and components of articles intended for direct food contact. For additional information on approved conditions of use for food contact applications, please refer to the "Product Stewardship Declaration".

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Updated: Oct. 2019

Disclaimer:

Values given here are typical and should not be interpreted as specification. Before using ORPIC product, customers and other users should make their own independent determination that the product is suitable for the intended use. This document does not constitute a warranty, express or implied, including a warranty of merchantability or fitness for a particular purpose. In addition, no immunity under ORPIC or third parties' intellectual property rights shall be implied from this document. No one is authorized to make any warranties, issue any immunities or assume any liabilities on behalf of ORPIC except in a writing signed by an authorized ORPIC employee. Unless otherwise agreed in writing, the exclusive remedy for all claims is replacement of the product or refund of the purchase price at ORPIC's option, and in no event shall ORPIC be liable for special, consequential, incidental, punitive or exemplary damages.

