



Luban HP4128N

Polypropylene Homopolymer



Description

Luban polypropylene is manufactured using Novolen vertical stirred Gas-phase polymerization process. Luban HP4128N is Homopolymer polypropylene with superior slip and anti-blocking properties.

Application

TQPP and Cast film, flexible packaging including textiles over raps, garment bags, snack food packaging and straws

Properties (Typical Values)

| Property | Units | Test method | Value* |
|---|--------------------|-------------|---------|
| Melt flow rate (230°C/2.16 kg) | g /10 min | ISO 1133 | 10.5 |
| Density | g /cm ³ | ISO 1183 | 0.91 |
| Film Properties (Cast Film, 50 µm) | | | |
| Gloss (20°) | % | ISO 2813 | 100 |
| Haze | % | ASTM D 1003 | 2.7 |
| Tear Strength (MD/TD) | MPa | DIN 53455 | 42/38 |
| Elongation at break (MD/TD) | % | DIN 53455 | 680/720 |
| Flexural modulus (MD/TD) | MPa | DIN 53121 | 700/760 |
| Dart drop impact strength F50 | g | ASTM D 1709 | 280 |
| Coefficient of friction (dynamic) | | DIN 53375 | 0.18 |

Note: These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

Processing Guidelines

The Typical Processing Conditions for Luban HP4128N are:

| | |
|--------------------------|--|
| L/D ratio | 24.1 – 30.1 |
| Compression ratio | 3.1 – 4.1 |
| Melt Temperature | 200 – 250 ° C |
| Pellets Drying | Not essential but helps in insuring consistent feed to extruder |
| Regrind Ratio | 0 to 70% depending upon the end-product quality of regrind and screw configuration |

Note: Processing parameters should only be used as guidelines. The above properties values are not to be construed as specifications.





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Storage and Handling

Luban HP4128N should be stored in well ventilate area during handling or processing of to prevent accumulation of dust and fumes. Avoid contact with strong oxidizers, excessive heat, sparks or open flame as this could well speed up alteration and consequently loss of quality of the material in which could lead to unforeseen dangers. The bags must be protected from direct sunlight and should be stored in shaded and completely dry area for good processing.

Safety

Luban HP4128N is not classified as dangerous preparation. For further information about safety in handling and processing please refer to the Safety Data Sheet.

Food Contact

Luban HP4128N meets the requirements of the U.S. Food and Drug Administration (FDA) as specified in 21 CFR 177.1520, covering safe use of polyolefin articles and components of articles intended for direct food contact. For additional information on approved conditions of use for food contact applications, please refer to the "Product Stewardship Declaration".

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

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Disclaimer:

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